

# USING CANISTER ADHESIVES

## 9 STEPS FOR BEST RESULTS

### STEP 1

Store adhesives at optimum temperatures. Recommended operating temperatures range from 60°F to 100°F. **NOTE:** If adhesive has been stored in cold temperatures, refer to Westech's Cold Weather Warning for warming instructions.



### STEP 2

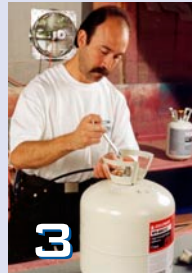
Always utilize Westech factory approved accessories.



### STEP 3

Carefully perform setup process.

- Attach appropriate spray tip to gun.
- Connect hose to gun & canister.
- Open valve.



### STEP 4

For ideal web spray, spray adhesive in long, steady strokes; releasing trigger with each change in direction.



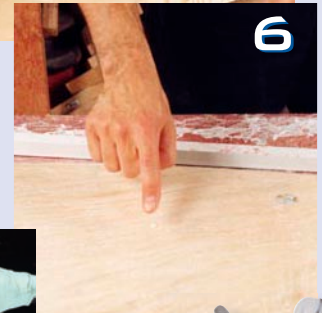
### STEP 5

With a single-sided application, be sure to spray evenly for to ensure full coverage.



### STEP 6

Allow adhesive to tack up for 2-3 minutes before bonding substrates. You should be able to touch surfaces without transferring adhesive to your finger.



### STEP 7

Use a pinch roller to eliminate air pockets.



### STEP 8

Use our adhesive remover to clean up any overspray. It is also recommended that you spray the tip of the gun and wipe clean with a cloth. **NOTE:** Do not turn off the valve or disconnect hose if the canister still contains glue. For best results, leave canister system set up in ready-to-spray position for your next application.



### STEP 9

Once the canister of adhesive is empty (and the new canister is on site) clean the hose and gun with the 9lb. AR canister.

- Turn off the adhesive canister valve (turn to the right).
  - Bleed the hose (pull the trigger until all excess adhesive is drained).
  - Disconnect the hose from the glue canister and connect to AR canister.
  - Turn on the AR canister valve (turn to the left).
  - Spray AR through hose and gun.
  - Turn off the AR canister valve (turn to the right).
  - Bleed the hose.
  - Disconnect the hose from the AR canister and attach to new adhesive canister.
- Turn on the new adhesive canister valve (turn to the left).

